

LIQUOZON® VariO₃

Dissolved Ozone Delivery Systems



LIQUOZON® VariO₃ dissolved ozone gas delivery systems provide high purity ozone in ultrapure water. Dissolved ozone is used extensively to remove organic and metallic contamination in Semiconductor and Electronic Thin Film applications, increasing manufacturing productivity and yield. LIQUOZON VariO₃ provides high purity ozone in ultrapure water and is equipped with a green idle mode to reduce excess water usage.

The VariO₃ dissolved ozone system employs MKS' proprietary contact system to deliver >80% ozone mass transfer. Users can configure and control dissolved ozone concentrations and flow rates within tight specifications. The LIQUOZON dissolved ozone system has analog and digital bidirectional communication with remote control capability.

Product Features

- <5% concentration accuracy at constant flow rates typical
- Analog and digital bidirectional communication with remote control
- High purity ozone environment
- Easy installation and operation
- Versatile mechanical system interface



Key Benefits

- Ensures high purity surfaces by removing organic, metallic and particle contamination
- Unit to unit control provides repeatable process performance
- Cost effective water, power and chemical consumption management reduces operational spending
- Eliminates environmental waste impact with easy conversion back to oxygen

The LIQUOZON VariO₃ platform hosts a number of models inside the same cabinet, covering a wide range of performance. The low concentration VariO₃ delivers up to 90 ppm DI-O₃ at rates of 2 liters/min and up to 15 ppm DI-O₃ and flow rates of up to 60 liters/min (Figure 1).

The standard version (Figure 2) delivers a maximum of 31 ppm DI-O₃ at 60 liters/min while having a boosted mid-range performance. Both are ideally suited for single wafer cleans, oxide growth, and post CMP cleans as well as immersion applications.

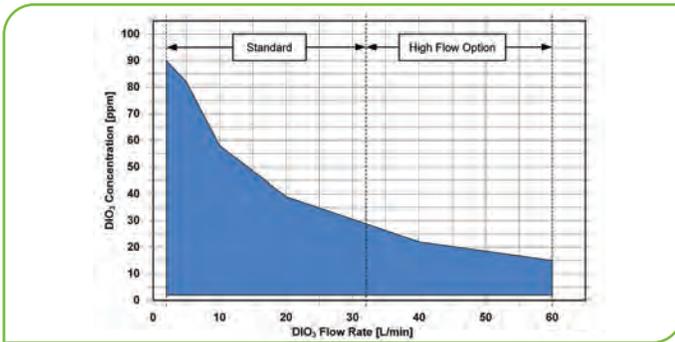


Figure 1 – Characteristic performance chart of a low concentration delivery system
Specified achievable dissolved ozone concentration in UPW for a system pressure of 2.5 bar_g, a cooling water temperature and UPW temperature of 20°C.

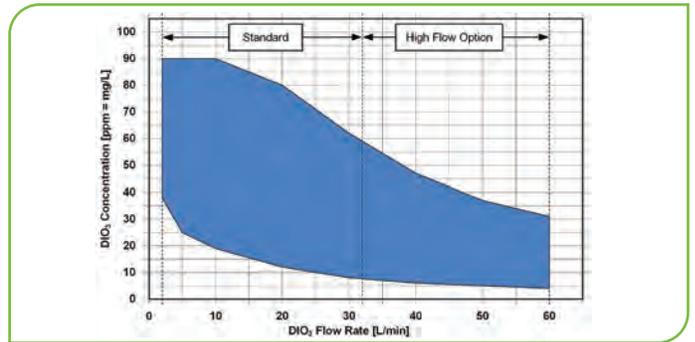
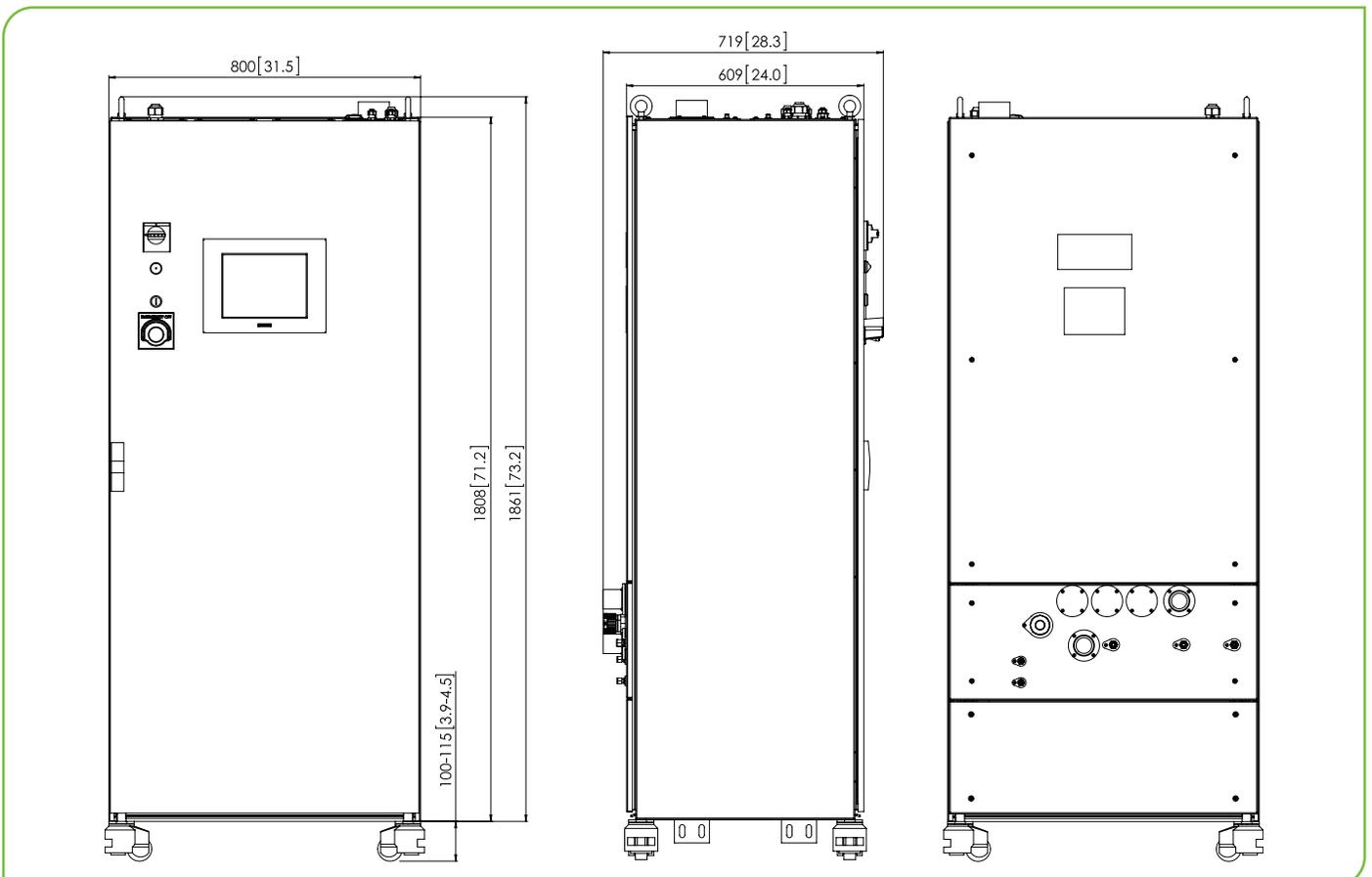


Figure 2 - Characteristic performance chart of a standard concentration and flow rate

Dimensional Drawing



Note: Unless otherwise specified, dimensions are nominal values in millimeters (inches referenced). Back-plane design may vary according to chosen configuration.

Specifications

System Specifications	
Ozonated Water Pressure	Configurable 1.8-3.0 bar _g (3.7 bar _g with outlet pump)
Plumbing Materials Liquid Wetted Surfaces Gas Wetted Surfaces	<ul style="list-style-type: none"> • PFA, PTFE, quartz glass • 316L stainless steel, PFA, PTFE
Communication	Binary in/out, RS232/RS485, analog 4 – 20 mA in/out, USB
Cabinet, Dimensions (H x W x D)	Coated steel, approx. 1810 mm x 800 mm x 610 mm (71.2" x 31.5" x 24.1") Overall height: Approx. 2000 mm (79")
Weight	Approx. 315-400 kg, depending on configuration
Compliance	CE, SEMI S2, SEMI F47, NRTL
Facility Requirements	
O₂ Inlet Pressure Flow Rate	<ul style="list-style-type: none"> • ≥Grade 4 (purity ≥99.99%) • 4.5 - 7.6 bar_g (65 - 110 psig), at least higher 3 bar than system pressure • ≤15 slm, typ. 9 slm, according to SEMI E12 (0°C / 1.01325 bar)
Dopant Gas CO₂ Inlet Pressure Flow Rate	<ul style="list-style-type: none"> • ≥Grade 4.5 (purity ≥99.995%) • 5.0 - 7.6 bar_g (73 - 110 psig) • Typ. 0.15 - 0.5 slm, depending on the configuration
Ultra-Pure Water (UPW) Half Life Time of O ₃ in UPW UPW IN Pressure (full flow) Temperature	<ul style="list-style-type: none"> • >12 min @ 20°C, (which is standard in semiconductor fabs) • 1 - 5 bar_g (14.5 - 73 psig) 0.8 bar higher than system pressure • 15 - 25°C (59 - 77°F), rated 20°C (68°F)
Cooling Water Quality Temperature Pressure Flow Rate	<ul style="list-style-type: none"> • Demineralized, filtration ≤20 μm • 17 - 23°C (63 - 73°F), rated 20°C (68°F) • Max. 5.0 bar_g (73 psig) differential pressure ≥3 bar • Typ. 3.0 - 10.0 L/min (0.8 - 2.6 gpm), depending on the configuration
Power	3/PE~, 200 - 208 V ± 10 %, 50/60 Hz, 850 - 8000 W

Ordering Information

Please contact your local MKS sales office for price and availability information.