## **250E Gas Inlet Pressure/Flow Control Module Pin-outs**

## Valve Connector

| Pin | Description              |
|-----|--------------------------|
| 1*  | Voltage High             |
| 2*  | Voltage Low (Chassis)    |
| 3   | Chassis Ground           |
| 4   | No Connection            |
| 5   | No Connection            |
| 6** | Current High             |
| 7** | Current Low              |
| 8   | No Connection            |
| 9   | Chassis Ground           |
| *   | For Piezoelectric type   |
|     | valves                   |
| **  | For Solenoid type valves |

## **Input Connector**

| Pin | Description  |
|-----|--|
| 1   | (+) Pressure Input   |
| 2   | Reserved   |
| 3   | D.C. signal Output (0 to 10 VDC)  Duplicate of transducer signal |
| 4   | Signal Return (Analog Ground)                                    |
| 5   | Reserved   |
| 6   | Reserved   |
| 7   | Reserved   |
| 8   | (-) Input (Connect to Analog Ground (Pin 12) at input source)    |
| 9   | Reserved   |
| 10  | Reserved   |
| 11  | ±15 V Output   |
| 12  | Power Supply Ground (Analog Ground)                              |
| 13  | -15 V Output   |
| 14  | Chassis  |

## Interface Connector

| Pin | Description   |
|-----|---|
| 1   | (+) Set Point   |
| 2   | Reserved  |
| 3   | Digital Ground (Common for Manual and Close)                      |
| 4   | Manual (Connect to Pin 3 to put in Manual)                        |
| 5   | Close (Connect to Pin 3 to put in Close)                          |
| 6*  | Controller Output (0 to 10 Volts - used for pump speed control)   |
| 7   | Reserved  |
| 8   | (-) Set Point (Connect to analog ground (Pin 12) at input source) |
| 9*  | Pressure Control Signal (PCS) (10 V Full Scale)                   |
| 10* | D.C. Signal (0 to 10 Volts) Duplicate of transducer signal        |
| 11  | +15 V Output  |
| 12  | Power Supply Ground (Analog Ground)                               |
| 13  | -15 V Output  |
| 14  | Chassis   |
| *   | Items are on standard and DVM models                              |