

CMA50A

Compact, Fast Response Mass Flow Controller



The CMA50A Mass Flow Controller (MFC) is a compact, fast response model using a Micro-Electro-Mechanical Systems (MEMS) based flow sensor for non-corrosive gas applications. The device is available in Full Scale flow rates from 14001 sccm to 50000 sccm, N₂ with a control range from as low as 0.1% of Full Scale up to 100% of Full Scale and is also available as a flow meter. Either analog (0 to 5 VDC) or digital (RS485, PROFINET® or Modbus TCP/IP) communication interfaces are available. The required power supply voltage is 24 VDC nominal.

The CMA50A compact design is only 1" (25.4 mm) and less than 4.4" (111.8 mm) high. It has standard lengths of 4.88" (124 mm) for 4 VCR® male and 4.54" (113 mm) for ¼" compression seal gas line connections. Downmount versions are also available.

A low thermal mass MEMS sensor provides rapid sensing of flow changes with low noise output. The solid state design of the sensor makes it resistant to water condensation, particles, pressure shock and vibration.

Fast response, wide dynamic control range, and 0.8% of set point accuracy make this MFC an excellent choice for flow control in critical process applications where non-corrosive gases are used. Typical uses can be found in mass spectroscopy, vacuum coating, bioreactor as well as many other applications. The CMA50A incorporates a fast-acting solenoid control valve coupled with the flow sensor via the MFC's superior flow signal processing and control algorithm. This results in response times to set point of less than 100 milliseconds.

Product Features

- Ultrafast response time of <100 msec
- Control range from 0.1% to 100% of Full Scale
- Accuracy of ±0.8% of set point
- Minimal zero and span drift assure long term reproducibility
- Standard length for drop in replacement of other MFCs
- Surface mount interface available for compact gas panel design
- Embedded web browser for setup and diagnostics



Key Benefits

- Achieve and maintain process conditions quickly
- Provide consistent process results device to device
- Provide consistent process results over extended periods

Specifications

Performance

Full Scale Range		14001 sccm to 50000 sccm, N ₂ (For other gases, see table on Page 4)
Maximum Inlet Pressure		80 psig
Normal Operating Pressure Differential (with atmospheric pressure at the MFC outlet)		14001 to 50000 sccm: 30 to 45 psid (N ₂)
Proof Pressure		232 psi/16 bar
Burst Pressure		1000 psi/70 bar
Typical Control Range	Digital I/O Analog I/O	<ul style="list-style-type: none"> • 0.1% to 100% of Full Scale • 0.2% to 100% of Full Scale
Typical Accuracy (with N₂ calibration gas)		<ul style="list-style-type: none"> • ±0.8% of set point for 20 to 100% Full Scale • ±0.16% of Full Scale for <20% of Full Scale
Repeatability		±0.2% of Reading
Temperature Coefficients	Zero Span	<ul style="list-style-type: none"> • ≤0.005% of Full Scale/°C • ≤0.06% of Reading/°C
Pressure Coefficient		<0.025% of Reading/psi
Typical Response Time¹ (per SEMI Guideline E-17-0600)		<ul style="list-style-type: none"> • ≤100 ms typical above 10% Full Scale, 50 sccm - 5 slm Full Scale models • ≤150 ms typical above 10% Full Scale, 10 slm Full Scale models
Warm-up Time (to within 0.2% of Full Scale of set point)		≤1 min
Normal Operating Temperature Range		10°C to 50°C (32°F - 122°F)
Storage Temperature		0°C to 60°C (32°F - 140°F)

¹ Response times may vary due to gas type and line pressure conditions.

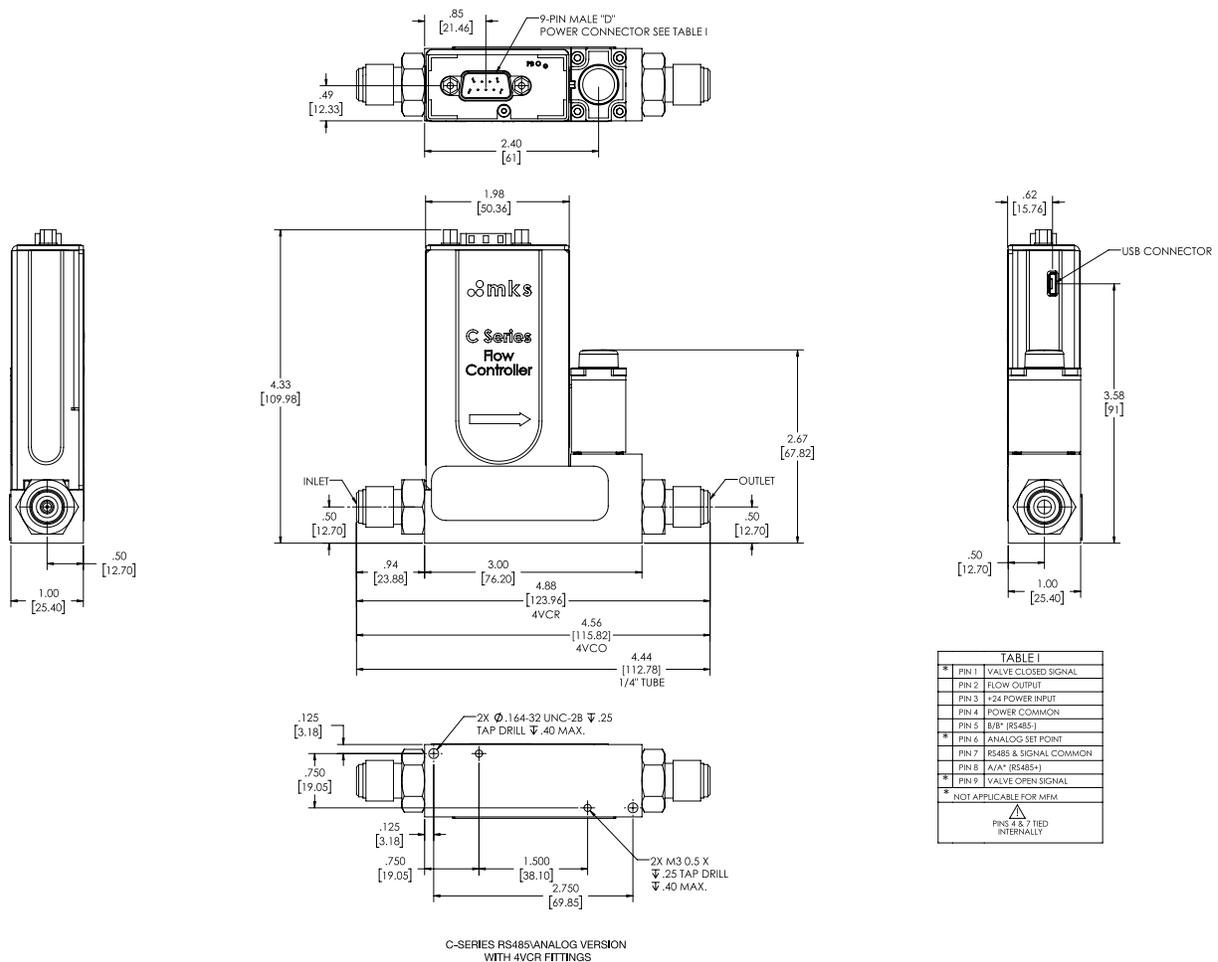
Mechanical

Fittings (compatible with)		Swagelok® 4 VCR® male, surface mount (o-ring and w-seal), 1/4" Swagelok compression
Leak Integrity	External (scc/sec He) Through Closed Valve	<ul style="list-style-type: none"> • <1 x 10⁻⁰⁹ • <0.1% of max. Full Scale range using valve closed override command (To assure no flow-through, a separate positive shut-off valve is required.)
Wetted Materials	Standard Valve Seat	<ul style="list-style-type: none"> • Aluminum, Stainless Steel, Silicon, Silicon Oxide, Silicon Carbide, Viton®, Glob Top • Viton
Weight		0.68 lbs (310 grams) (VCR)
Valve Type		Normally Closed

Electrical Analog I/O

Input Power Required		24 VDC @ (±10%), <4 watts
Set Point Command Signal		0 to 5 VDC (0 to 10 VDC, optional)
Output Signal		0 to 5 VDC (0 to 10 VDC, optional)
Connector		9-pin Type "D"
Compliance		CE

Digital I/O	RS485	PROFINET®	Modbus
Input Power Required	24 VDC @ (±10%), <4 watts	+24 VDC (<5 watts)	+24 VDC (<5 Watts)
Connector	9 pin Type "D" male (power and comm.)	2 x RJ-45 (comm.) male, M8 male, 5 pin (power)	1X RJ-45 (Comm.) Male, DC Power Plug
Data Rate Switch/Selection	<ul style="list-style-type: none"> No switch Set data rate via RS485 	No Switch	N/A
Comm. Rate(s)	<ul style="list-style-type: none"> 9.6 Kbps 19.2 Kbps 38.4 Kbps 	100 Mbps	N/A
MAC ID Switches/Addresses	<ul style="list-style-type: none"> Set address over RS485 Station addresses 0,0 to 9,9 	N/A	N/A
Network Size	Up to 32 nodes	N/A	N/A
Visual Indicators	<ul style="list-style-type: none"> LED PWR RUN (green) 	<ul style="list-style-type: none"> LED Maint (amber) LED BUS Fault (red) LED Ready (green) LED Sys Fault (red) 	<ul style="list-style-type: none"> LED Module LED Network
Compliance	CE	CE	CE



Dimensional Drawing

Note: Unless otherwise specified, dimensions are nominal values in inches (mm referenced).

Ordering Information

Ordering Code Example: CMA50A013504RCV1010	Code	Configuration																														
Model																																
MEMS Mass Flow Controller (Type based on gas and range per bottom table)	CMA50A	CMA50A																														
Gas (per Semi Standard E52-0703)*																																
<table border="0"> <tr> <td>Name</td> <td>Code</td> <td>Formula</td> <td></td> <td></td> </tr> <tr> <td>Helium</td> <td>001</td> <td>He</td> <td>001</td> <td rowspan="6">013</td> </tr> <tr> <td>Argon</td> <td>004</td> <td>Ar</td> <td>004</td> </tr> <tr> <td>Air</td> <td>008</td> <td>—</td> <td>008</td> </tr> <tr> <td>Nitrogen</td> <td>013</td> <td>N₂</td> <td>013</td> </tr> <tr> <td>Oxygen</td> <td>015</td> <td>O₂</td> <td>015</td> </tr> <tr> <td>Sulfur hexafluoride</td> <td>110</td> <td>SF₆</td> <td>110</td> </tr> </table>	Name	Code	Formula			Helium	001	He	001	013	Argon	004	Ar	004	Air	008	—	008	Nitrogen	013	N ₂	013	Oxygen	015	O ₂	015	Sulfur hexafluoride	110	SF ₆	110		
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Helium	001	He	001	013																												
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Sulfur hexafluoride	110	SF ₆	110																													
Flow Range Full Scale																																
15000 sccm	154	504																														
20000 sccm	204																															
30000 sccm	304																															
40000 sccm	404																															
50000 sccm	504																															
Fittings (compatible with)																																
4 VCR male	R	R																														
1/4" Compression	S																															
Downmount O-Ring Seal	C																															
W-Seal (1.125" Wide Seal Configuration) - Consult Factory for other options	H																															
Connector																																
Dual I/O (Analog 9-Pin/RS485 ASCII) RS-485 Primary	R	C																														
Dual I/O (Analog 9-Pin/RS485 ASCII) Analog Primary	C																															
Modbus TCP	M																															
Profinet	9																															
Seal Materials																																
Viton	V	V																														
Valve/Device Type																																
Normally Closed/MFC	1	1																														
No Valve/MFM (Same length as MFC)	3																															
No Valve/MFM (Reduced Length)**	4																															
Reserved #1 (for future use)																																
Standard Build	0	0																														
Firmware (unless otherwise specified)																																
RS485/Analog Dual I/O	10	10																														
Modbus TCP	10																															
Profinet	10																															

* For other gases, please consult factory.

** Reduced length is not available for W-Seal or Downmount O-ring Seal fittings.

Gas SEMI#	Gas Symbol	CMA50A	
		Min Full Scale	Max Full Scale
1	He	16001	50000
4	Ar	17001	49000
8	Air	14001	50000
13	N ₂	14001	50000
15	O ₂	13001	50000
110	SF ₆	4501	8100